

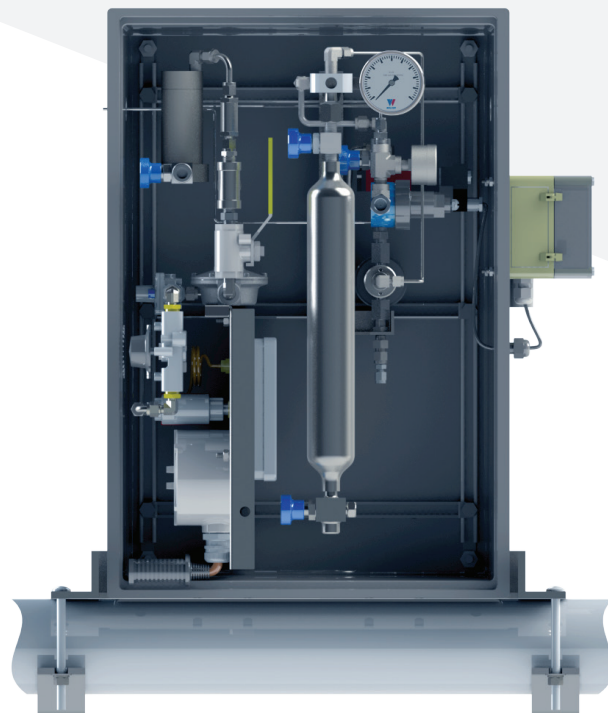
The Welker HGS Heated Gas Sampler is a composite sampling solution for natural gas at or near the hydrocarbon dew point. The HGS maintains the sampling equipment above the hydrocarbon dew point to ensure composite samples are representative and not distorted by phase change. Connect the HGS to a sample probe to collect fresh samples proportional to flow or time based.

## FEATURES

- Welker Fresh Sample System™
- Positive displacement piston sample pump
- Inline relief at sample outlet
- Purge manifold with pressure gauge
- Stainless steel Welker regulator with 40-micron filtration and relief
- Catalytic or electric heater with thermostat (Welker F-7 Filter included with catalytic heater)
- IP65 insulated corrosion-resistant enclosure with external temperature gauge
- Universal pipe mount for pipelines 2" to 8"
- Optional onboard Welker 6Tc Timer/Controller

## BENEFITS

- Self-purging design ensures a fresh sample every cycle
- Collect repeatable fixed volume samples at line pressure
- Inline relief prevents collected samples from flowing back to the pipeline if pipeline pressure drops
- Remove unwanted particles from process gas for sample pump actuation
- Maintain an internal temperature above the hydrocarbon dew point to prevent condensation
- Confidently sample in harsh environments and remote locations
- Parallel or perpendicular mounting with the same bracket
- Sample proportional to flow or time based without an external power supply (optional)



## SPECIFICATIONS

### HGS Heated Gas Sampler

#### HGS

|                                |                                                                                                                                         |
|--------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------|
| Materials of Construction      | 316/316L Stainless Steel Wetted Parts, Anodized Aluminum Non-Wetted Parts, Carbon Steel, Polyester/Propylene (Enclosure), PTFE, and FKM |
| Operating Pressure             | 1440 psig @ -20 °F to 120 °F (99 barg @ -28 °C to 48 °C)                                                                                |
| Connections                    | Solenoid: ½" FNPT                                                                                                                       |
|                                | Product Inlet: ½" FNPT or ½" Tubing                                                                                                     |
|                                | Relief Outlet: ¼" FNPT                                                                                                                  |
| Utility Requirements           | Pneumatic: 65–70 psig (4.4–4.8 barg)                                                                                                    |
| Electrical Connections         | Electric Heater: AC 110 V                                                                                                               |
|                                | Solenoid: DC 12 V or DC 24 V                                                                                                            |
| Sample Volume                  | 0.25 cc                                                                                                                                 |
| Container Volume               | 300 cc                                                                                                                                  |
|                                | 500 cc                                                                                                                                  |
| Dimensions                     | 25" H x 17" W x 10" D                                                                                                                   |
| Industry Standards             | Complies with API 14.1, ASTM D5287, GPA 2166, ISO 10715                                                                                 |
| Electrical Area Classification | Catalytic Heater: Class I, Div. 1, Group D                                                                                              |
|                                | Electric Heater: Class I, Div. 1, Groups B,C,D                                                                                          |

Weight and/or dimensions are approximate.  
Specifications subject to change without notice.